



POWER FACTORS FOR VARIOUS INDUSTRIES

Typical Unimproved Power Factor Values, by Industries	
Industry	Power Factor
Auto Parts	75 – 85
Brewery	75 – 85
Cement	80 – 85
Chemical	65 – 75
Coal Mine	65 – 80
Clothing	35 – 60
Electroplating	65 – 70
Foundry	75 – 80
Forge	70 – 80
Hospital	75 – 80
Machine Manufacturing	60 – 65
Metalworking	65 – 70
Office Building	80 – 90
Oil-Field Pumping	40 – 60
Paint Manufacturing	55 – 65
Plastic	75 – 80
Stamping	60 – 70
Steel Works	65 – 80
Textile	65 – 75
Tool, Die, Jig	60 - 65